



## PIPE WELDING TURNING ROLLS - KAMEL ROLLS



Reduce pipe preparation costs with these portable automated turning rolls which rotates pipe from 2" to 16" (51- 406 mm) diameter. Two models are available; Model **KR-200-L** has a turning capacity of 1500 lbs (680 kg), and an infinitely variable forward/reverse speed range of 1-35.4 IPM (2.5-89.9 cm/min). Model **KR-200-M** has a turning capacity of 1500 lbs (680 kg) and an infinitely variable forward/reverse speed range of 2.2-70.8 IPM (5.6-180 cm/min). Rotation speed is precisely controlled and displayed in inches/mm per minute on an LED readout. Contact Gullco or your Gullco distributor for complete details on these highly efficient, cost effective turning rolls.

Electronic controls are immune to damage from high frequency and electromagnetic interference.

**Portable:** total weight of power and idler roll is 69 lbs. (31.3 kg). Use anywhere that 42, 115 or 220-240 volts 50/60 cycle single phase power supply is available.

**Long life,** 6" (15.24 cm) diameter roller bearing wheels with rubber tires provide friction drive and uniformly smooth pipe rotation.

Protected on/off foot switch on 7.5 ft (2.3 m) cable provides maximum convenience and freedom for operator.



*Great For In-shop Pipe Manufacturing Applications*

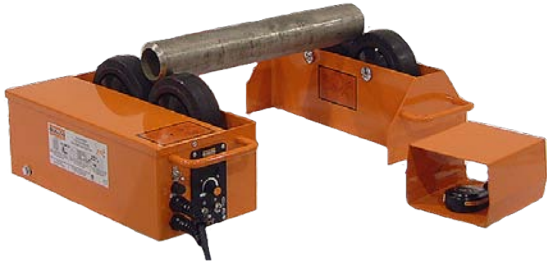
AUTOMATION PIPE TURNING ROLLS WITH FOOTSWITCH: KR-200-L AND KR-200-M

**GULLCO**

WELDING AND CUTTING

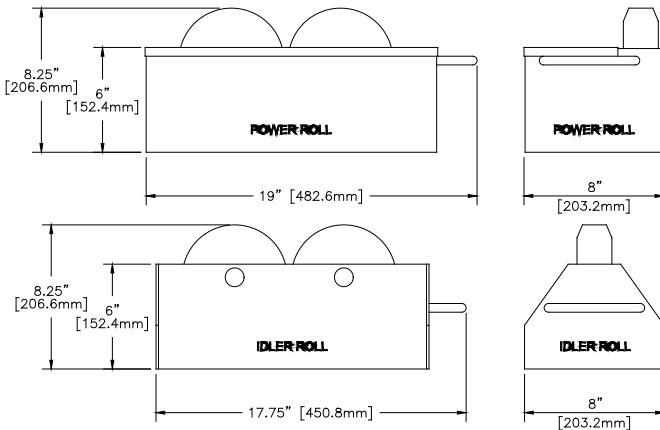


## SPECIFICATIONS



	POWER ROLLS	
	Model KR-200-L	Model KR-200-M
TURNING CAPACITY	1500 lbs (680 kg)	1500 lbs (680 kg)
LOAD CAPACITY/ROLL	750 lbs (340 kg)	750 lbs (340 kg)
PIPE DIA. RANGE	2"-16" (51-406 mm)	2"-16" (51-406 mm)
SPEED RANGE	1-35.4 IPM (2.5-89.9 cm/min)	2.2-70.8 IPM (5.6-180 cm/min)
WEIGHT	48 lbs (21.8 kg)	48 lbs (21.8 kg)
	IDLER ROLLS Model KR-750	
LOAD CAPACITY	750 lbs (340 kg)	
PIPE DIA. RANGE	2"-16" (51-406 mm)	
WEIGHT	21 lbs (9.5 kg)	

## DIMENSIONS: POWER AND IDLER ROLLS



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## FREE STANDING TORCH SUPPORTS AND TORCH / GUN HOLDERS

**MODEL KR-1000 CSB TORCH SUPPORT** 1 1/8" (28.6mm) square rack arms providing 22" (559 mm) of vertical adjustment and 10 1/2" (266.7 mm) of horizontal adjustment.

**MODEL KR-2000 CSB TORCH SUPPORT** Same as above but 1 1/2" (38.1mm) square rack arms providing 18" (457 mm) vertical adjustment and 6.5" (165 mm) of horizontal adjustment. Supplied with swivel mounted standard rack-type cutting torch holder.

Weight: 42 lbs (19.05 kg)

**MODEL KR-1000 WSB TORCH SUPPORT** 1 1/8" (28.6 mm) square rack arm providing 22" (559mm) of vertical adjustment and 10 1/2" (266.7mm) of horizontal adjustment. Weight: 25 lbs. (11.34kg)

**MODEL KR-2000 WSB TORCH SUPPORT** Same as above but 1 1/2" (38.1mm) square rack arms providing 18" (457 mm) vertical adjustment and 6.5" (165 mm) of horizontal adjustment. Supplied with insulated 4 motion, semi-automatic gun holder and swivel arm that allows adjustment of gun angle tilt.

Weight: 42 lbs. (19.05 kg)

### NOTE:

The above models can be, and often are, supplied with the Gullco Motorized Rack Arm, equipped with a remote joystick control. See [www.gullco.com](http://www.gullco.com) for more information.



SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE. ALL DIMENSIONS ARE NOMINAL

**GULLCO**

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